

2001 FORD 7.3 DIESEL SERPENTINE BELT DIAGRAM

2001 FORD 7.3 DIESEL SERPENTINE BELT DIAGRAM IS AN ESSENTIAL RESOURCE FOR ANYONE WORKING ON OR MAINTAINING A 2001 FORD TRUCK EQUIPPED WITH THE ROBUST 7.3-LITER POWER STROKE DIESEL ENGINE. THIS ARTICLE PROVIDES AN IN-DEPTH LOOK AT THE SERPENTINE BELT SYSTEM SPECIFIC TO THIS ENGINE MODEL, INCLUDING A DETAILED EXPLANATION OF THE SERPENTINE BELT ROUTING, COMPONENTS INVOLVED, AND COMMON MAINTENANCE TIPS. UNDERSTANDING THE SERPENTINE BELT DIAGRAM IS CRUCIAL FOR PROPER INSTALLATION, TROUBLESHOOTING, AND REPLACEMENT OF THE BELT, WHICH PLAYS A VITAL ROLE IN POWERING MULTIPLE ENGINE ACCESSORIES. THIS GUIDE WILL ALSO COVER THE IMPORTANCE OF THE SERPENTINE BELT IN THE OVERALL ENGINE OPERATION AND HIGHLIGHT SIGNS OF WEAR THAT INDICATE THE NEED FOR REPLACEMENT. WHETHER YOU ARE A PROFESSIONAL MECHANIC OR A DIY ENTHUSIAST, THIS COMPREHENSIVE OVERVIEW WILL ASSIST IN ENSURING THE LONGEVITY AND EFFICIENT PERFORMANCE OF THE 7.3 DIESEL ENGINE. FOLLOWING THE INTRODUCTION, A CLEAR TABLE OF CONTENTS WILL OUTLINE THE MAIN SECTIONS DISCUSSED BELOW.

- UNDERSTANDING THE SERPENTINE BELT SYSTEM ON THE 2001 FORD 7.3 DIESEL
- DETAILED SERPENTINE BELT DIAGRAM AND ROUTING
- COMPONENTS DRIVEN BY THE SERPENTINE BELT
- COMMON ISSUES AND MAINTENANCE TIPS
- STEP-BY-STEP GUIDE FOR REPLACEMENT

UNDERSTANDING THE SERPENTINE BELT SYSTEM ON THE 2001 FORD 7.3 DIESEL

THE SERPENTINE BELT SYSTEM IN THE 2001 FORD 7.3 DIESEL ENGINE IS DESIGNED TO DRIVE MULTIPLE PERIPHERAL DEVICES USING A SINGLE, CONTINUOUS BELT. THIS SETUP IMPROVES EFFICIENCY AND REDUCES THE COMPLEXITY ASSOCIATED WITH OLDER MULTI-BELT CONFIGURATIONS. THE SERPENTINE BELT WRAPS AROUND VARIOUS PULLEYS ATTACHED TO ENGINE COMPONENTS, TRANSFERRING MECHANICAL POWER FROM THE CRANKSHAFT TO ACCESSORIES SUCH AS THE ALTERNATOR, POWER STEERING PUMP, AND AIR CONDITIONING COMPRESSOR.

BECAUSE THE 7.3 POWER STROKE DIESEL ENGINE IS A HEAVY-DUTY, TURBOCHARGED DIESEL, THE SERPENTINE BELT MUST BE DURABLE AND PROPERLY TENSIONED TO HANDLE THE LOAD DEMANDS AND ENVIRONMENTAL FACTORS. UNDERSTANDING THE LAYOUT AND FUNCTION OF THE SERPENTINE BELT SYSTEM IS ESSENTIAL TO MAINTAIN ENGINE PERFORMANCE AND PREVENT ACCESSORY FAILURES THAT CAN LEAD TO COSTLY REPAIRS OR BREAKDOWNS.

FUNCTION OF THE SERPENTINE BELT

THE SERPENTINE BELT TRANSMITS ROTATIONAL POWER FROM THE ENGINE'S CRANKSHAFT PULLEY TO VARIOUS ACCESSORY PULLEYS. THIS ALLOWS THE ALTERNATOR TO GENERATE ELECTRICITY, THE POWER STEERING PUMP TO ASSIST WITH STEERING EFFORT, AND THE AIR CONDITIONING COMPRESSOR TO COOL THE CABIN. A SINGLE BELT DESIGN REDUCES SLIPPAGE AND INCREASES RELIABILITY COMPARED TO OLDER MULTI-BELT DESIGNS.

IMPORTANCE IN THE 7.3 DIESEL ENGINE

DUE TO THE HIGH TORQUE OUTPUT AND DEMANDING OPERATIONAL CONDITIONS OF THE 7.3 DIESEL ENGINE, THE SERPENTINE BELT PLAYS A CRITICAL ROLE IN MAINTAINING ACCESSORY FUNCTION. FAILURE OR IMPROPER ROUTING OF THIS BELT CAN LEAD TO OVERHEATING, LOSS OF ELECTRICAL POWER, OR STEERING DIFFICULTIES, WHICH CAN COMPROMISE SAFETY AND VEHICLE

PERFORMANCE.

DETAILED SERPENTINE BELT DIAGRAM AND ROUTING

THE 2001 FORD 7.3 DIESEL SERPENTINE BELT DIAGRAM ILLUSTRATES THE EXACT PATHWAY OF THE BELT AS IT TRAVELS AROUND EACH PULLEY IN THE ENGINE BAY. THIS ROUTING IS DESIGNED TO MAXIMIZE BELT CONTACT WITH PULLEYS, ENSURE PROPER TENSION, AND PREVENT SLIPPAGE.

TYPICALLY, THE BELT BEGINS AT THE CRANKSHAFT PULLEY, THE PRIMARY DRIVER, AND SNAKES AROUND THE TENSIONER, IDLER PULLEYS, ALTERNATOR, POWER STEERING PUMP, AND AIR CONDITIONING COMPRESSOR. CORRECT ROUTING IS ESSENTIAL, AS AN INCORRECTLY INSTALLED BELT CAN CAUSE PREMATURE WEAR OR FAILURE.

TYPICAL BELT ROUTING PATH

THE COMMON SERPENTINE BELT ROUTING FOR THE 7.3 DIESEL ENGINE IS AS FOLLOWS:

1. STARTS AT THE CRANKSHAFT PULLEY (BOTTOM CENTER)
2. WRAPS AROUND THE POWER STEERING PUMP PULLEY
3. MOVES TO THE ALTERNATOR PULLEY
4. PASSES OVER THE TENSIONER PULLEY TO MAINTAIN PROPER TENSION
5. WRAPS AROUND THE AIR CONDITIONING COMPRESSOR PULLEY (IF EQUIPPED)
6. RETURNS TO THE CRANKSHAFT PULLEY COMPLETING THE CIRCUIT

SOME MODELS MAY INCLUDE AN IDLER PULLEY TO GUIDE THE BELT AND ENSURE SMOOTH OPERATION. CHECKING THE SPECIFIC VEHICLE'S SERVICE MANUAL IS RECOMMENDED FOR EXACT ROUTING DETAILS AND BELT LENGTH SPECIFICATIONS.

VISUALIZING THE DIAGRAM

WHILE THIS ARTICLE DOES NOT INCLUDE IMAGES, THE SERPENTINE BELT DIAGRAM FOR THE 2001 FORD 7.3 DIESEL IS COMMONLY AVAILABLE IN REPAIR MANUALS AND ONLINE RESOURCES. IT IS TYPICALLY PRESENTED AS A SIMPLIFIED TOP-DOWN SCHEMATIC SHOWING PULLEY LOCATIONS AND THE CONTINUOUS BELT PATH. THIS VISUAL AID IS CRITICAL WHEN REPLACING OR ADJUSTING THE BELT TO AVOID MISROUTING.

COMPONENTS DRIVEN BY THE SERPENTINE BELT

THE SERPENTINE BELT IN THE 2001 FORD 7.3 DIESEL ENGINE POWERS SEVERAL VITAL ACCESSORIES THAT CONTRIBUTE TO THE VEHICLE'S OPERATION AND COMFORT. UNDERSTANDING WHICH COMPONENTS ARE DRIVEN BY THE BELT CAN HELP DIAGNOSE RELATED ISSUES AND ENSURE COMPREHENSIVE MAINTENANCE.

CRANKSHAFT PULLEY

THE CRANKSHAFT PULLEY IS THE PRIMARY DRIVER OF THE SERPENTINE BELT. IT CONVERTS THE ENGINE'S ROTATIONAL ENERGY INTO BELT MOTION, POWERING ALL BELT-DRIVEN ACCESSORIES. IT IS USUALLY THE LARGEST PULLEY LOCATED AT THE BOTTOM

CENTER OF THE ENGINE.

ALTERNATOR

THE ALTERNATOR GENERATES ELECTRICAL POWER TO RECHARGE THE BATTERY AND SUPPLY ELECTRICITY TO THE VEHICLE'S ELECTRICAL SYSTEMS. THE SERPENTINE BELT DRIVES THE ALTERNATOR PULLEY, MAKING BELT INTEGRITY CRUCIAL FOR PREVENTING BATTERY DRAIN AND ELECTRICAL FAILURES.

POWER STEERING PUMP

THE POWER STEERING PUMP ASSISTS IN STEERING BY PROVIDING HYDRAULIC PRESSURE. THE SERPENTINE BELT DRIVES THE PUMP PULLEY, ENABLING THE DRIVER TO STEER THE VEHICLE WITH LESS EFFORT. BELT SLIPPAGE OR BREAKAGE CAN RESULT IN DIFFICULT STEERING AND POTENTIAL SAFETY HAZARDS.

AIR CONDITIONING COMPRESSOR

THE AIR CONDITIONING COMPRESSOR IS RESPONSIBLE FOR CIRCULATING REFRIGERANT WITHIN THE AC SYSTEM TO COOL THE CABIN. THE SERPENTINE BELT DRIVES THE COMPRESSOR PULLEY. VEHICLES WITHOUT AIR CONDITIONING WILL OMIT THIS PULLEY FROM THE BELT ROUTING.

TENSIONER AND IDLER PULLEYS

THE TENSIONER PULLEY MAINTAINS PROPER BELT TENSION AUTOMATICALLY, REDUCING THE NEED FOR MANUAL ADJUSTMENTS. THE IDLER PULLEY HELPS GUIDE THE BELT AND MAINTAIN PROPER ALIGNMENT. BOTH ARE CRITICAL COMPONENTS THAT ENSURE SMOOTH BELT OPERATION AND LONGEVITY.

COMMON ISSUES AND MAINTENANCE TIPS

MAINTAINING THE SERPENTINE BELT SYSTEM IS VITAL TO PREVENT UNEXPECTED FAILURES AND EXTEND THE LIFE OF THE 7.3 DIESEL ENGINE ACCESSORIES. COMMON ISSUES OFTEN ARISE FROM WEAR, IMPROPER TENSION, OR COMPONENT FAILURE.

SIGNS OF SERPENTINE BELT WEAR

- VISIBLE CRACKS OR FRAYING ALONG THE BELT EDGES
- SQUEALING OR CHIRPING NOISES DURING ENGINE OPERATION
- GLAZING OR SHINY APPEARANCE ON THE BELT SURFACE
- LOSS OF ACCESSORY FUNCTION SUCH AS POWER STEERING OR CHARGING SYSTEM PROBLEMS
- VISIBLE BELT SLACK OR LOOSENESS

MAINTENANCE RECOMMENDATIONS

PROPER MAINTENANCE INCLUDES REGULAR INSPECTIONS AND TIMELY REPLACEMENT OF THE SERPENTINE BELT. FORD RECOMMENDS

INSPECTING THE BELT EVERY 30,000 MILES OR DURING ROUTINE SERVICE INTERVALS. REPLACEMENT INTERVALS CAN VARY BUT TYPICALLY FALL BETWEEN 60,000 AND 100,000 MILES DEPENDING ON DRIVING CONDITIONS AND BELT CONDITION.

ADDITIONALLY, INSPECTING THE TENSIONER AND IDLER PULLEYS FOR WEAR OR NOISE IS CRUCIAL, AS THESE COMPONENTS DIRECTLY AFFECT BELT TENSION AND ALIGNMENT. REPLACING WORN PULLEYS DURING BELT REPLACEMENT CAN PREVENT PREMATURE BELT WEAR.

IMPACT OF NEGLECTING BELT MAINTENANCE

FAILURE TO MAINTAIN THE SERPENTINE BELT CAN LEAD TO BELT BREAKAGE, RESULTING IN IMMEDIATE LOSS OF POWER TO CRITICAL COMPONENTS. THIS CAN CAUSE ENGINE OVERHEATING, BATTERY FAILURE, LOSS OF POWER STEERING, AND AIR CONDITIONING FAILURE. IN SEVERE CASES, IT MAY LEAD TO ENGINE DAMAGE OR ROADSIDE BREAKDOWNS.

STEP-BY-STEP GUIDE FOR REPLACEMENT

REPLACING THE SERPENTINE BELT ON A 2001 FORD 7.3 DIESEL ENGINE REQUIRES CAREFUL ATTENTION TO DETAIL AND PROPER TOOLS. THE FOLLOWING STEPS OUTLINE THE GENERAL PROCEDURE FOR A SUCCESSFUL REPLACEMENT.

TOOLS AND MATERIALS NEEDED

- NEW SERPENTINE BELT SPECIFIC TO THE 2001 FORD 7.3 DIESEL
- SERPENTINE BELT TOOL OR APPROPRIATE WRENCH FOR TENSIONER PULLEY
- WORK GLOVES AND SAFETY GLASSES
- VEHICLE SERVICE MANUAL FOR REFERENCE BELT ROUTING DIAGRAM

REPLACEMENT PROCEDURE

1. PARK THE VEHICLE ON A FLAT SURFACE AND TURN OFF THE ENGINE.
2. LOCATE THE SERPENTINE BELT ROUTING DIAGRAM, EITHER ON A STICKER UNDER THE HOOD OR IN THE VEHICLE MANUAL.
3. USE THE SERPENTINE BELT TOOL OR WRENCH TO RELIEVE TENSION ON THE TENSIONER PULLEY BY ROTATING IT TO LOOSEN THE BELT.
4. SLIDE THE OLD BELT OFF THE PULLEYS CAREFULLY, NOTING THE ROUTING.
5. INSPECT ALL PULLEYS AND THE TENSIONER FOR WEAR OR DAMAGE DURING BELT REMOVAL.
6. INSTALL THE NEW BELT FOLLOWING THE ROUTING DIAGRAM, ENSURING IT IS SEATED PROPERLY IN ALL PULLEY GROOVES.
7. RELEASE THE TENSIONER SLOWLY TO APPLY TENSION TO THE NEW BELT.
8. DOUBLE-CHECK BELT ALIGNMENT AND TENSION BEFORE STARTING THE ENGINE.
9. START THE ENGINE AND OBSERVE THE BELT OPERATION FOR ANY ABNORMAL NOISES OR MOVEMENT.

PROPER INSTALLATION ENSURES RELIABLE OPERATION OF ALL ENGINE ACCESSORIES AND PREVENTS PREMATURE BELT WEAR OR FAILURE. IF ANY DOUBTS ARISE DURING THE PROCESS, CONSULTING A PROFESSIONAL MECHANIC OR REFERENCING THE OFFICIAL REPAIR MANUAL IS ADVISABLE.

FREQUENTLY ASKED QUESTIONS

WHERE CAN I FIND A SERPENTINE BELT DIAGRAM FOR A 2001 FORD 7.3 DIESEL?

YOU CAN FIND THE SERPENTINE BELT DIAGRAM FOR A 2001 FORD 7.3 DIESEL IN THE VEHICLE'S OWNER'S MANUAL, REPAIR MANUALS LIKE CHILTON OR HAYNES, OR ONLINE FORUMS AND WEBSITES DEDICATED TO FORD DIESEL TRUCKS.

WHAT COMPONENTS DOES THE SERPENTINE BELT DRIVE ON A 2001 FORD 7.3 DIESEL ENGINE?

ON A 2001 FORD 7.3 DIESEL, THE SERPENTINE BELT DRIVES THE ALTERNATOR, POWER STEERING PUMP, WATER PUMP, AIR CONDITIONING COMPRESSOR, AND SOMETIMES THE FAN CLUTCH, DEPENDING ON THE CONFIGURATION.

HOW DO I REPLACE THE SERPENTINE BELT ON A 2001 FORD 7.3 DIESEL?

TO REPLACE THE SERPENTINE BELT, FIRST LOCATE THE BELT TENSIONER AND USE A WRENCH OR SERPENTINE BELT TOOL TO RELIEVE TENSION. REMOVE THE OLD BELT FOLLOWING THE BELT ROUTING DIAGRAM, THEN INSTALL THE NEW BELT ACCORDING TO THE DIAGRAM, ENSURING IT SITS PROPERLY ON ALL PULLEYS BEFORE RELEASING THE TENSIONER.

IS THERE A DIFFERENCE IN SERPENTINE BELT ROUTING BETWEEN 2001 FORD 7.3 DIESEL MODELS WITH AND WITHOUT AIR CONDITIONING?

YES, MODELS EQUIPPED WITH AIR CONDITIONING HAVE AN ADDITIONAL PULLEY FOR THE A/C COMPRESSOR, SO THE SERPENTINE BELT ROUTING INCLUDES THAT COMPONENT, WHEREAS MODELS WITHOUT A/C HAVE A SIMPLER ROUTING.

WHAT IS THE CORRECT SERPENTINE BELT SIZE FOR A 2001 FORD 7.3 DIESEL?

THE CORRECT SERPENTINE BELT SIZE FOR A 2001 FORD 7.3 DIESEL IS TYPICALLY 6-RIB, 125 INCHES IN LENGTH, BUT IT'S BEST TO VERIFY BY CHECKING THE BELT PART NUMBER OR CONSULTING A PARTS CATALOG.

CAN I USE A SERPENTINE BELT DIAGRAM FROM A SIMILAR FORD TRUCK MODEL FOR MY 2001 7.3 DIESEL?

OFTEN, YES. MANY FORD TRUCKS WITH THE 7.3 DIESEL ENGINE SHARE SIMILAR BELT ROUTING, BUT THERE CAN BE VARIATIONS BASED ON ACCESSORIES AND MODEL YEARS, SO ALWAYS VERIFY THE DIAGRAM MATCHES YOUR SPECIFIC SETUP.

WHAT TOOLS ARE NEEDED TO CHANGE THE SERPENTINE BELT ON A 2001 FORD 7.3 DIESEL?

YOU WILL GENERALLY NEED A SERPENTINE BELT TOOL OR A BREAKER BAR WITH THE CORRECT SOCKET TO RELIEVE TENSION ON THE BELT TENSIONER, ALONG WITH BASIC HAND TOOLS LIKE WRENCHES OR RATCHETS TO ACCESS THE BELT AREA.

HOW CAN I IDENTIFY IF THE SERPENTINE BELT ON MY 2001 FORD 7.3 DIESEL NEEDS REPLACEMENT?

SIGNS INCLUDE VISIBLE CRACKS, FRAYING, GLAZING, SQUEALING NOISES, OR LOSS OF POWER TO BELT-DRIVEN COMPONENTS.

REGULAR INSPECTION ACCORDING TO MAINTENANCE SCHEDULES IS RECOMMENDED TO PREVENT BELT FAILURE.

ADDITIONAL RESOURCES

1. *FORD 7.3L POWER STROKE DIESEL ENGINE REPAIR MANUAL*

THIS COMPREHENSIVE MANUAL PROVIDES DETAILED INSTRUCTIONS FOR DIAGNOSING, REPAIRING, AND MAINTAINING THE FORD 7.3L POWER STROKE DIESEL ENGINE. IT INCLUDES DIAGRAMS, SUCH AS THE SERPENTINE BELT ROUTING, TO ASSIST BOTH PROFESSIONAL MECHANICS AND DIY ENTHUSIASTS. THE BOOK COVERS ENGINE COMPONENTS, ELECTRICAL SYSTEMS, AND TROUBLESHOOTING TIPS FOR COMMON ISSUES.

2. *THE COMPLETE GUIDE TO FORD DIESEL ENGINES*

A THOROUGH GUIDE THAT COVERS VARIOUS FORD DIESEL ENGINES, INCLUDING THE 7.3L POWER STROKE. THIS BOOK OFFERS DETAILED ILLUSTRATIONS AND DIAGRAMS, INCLUDING BELT ROUTING AND ENGINE LAYOUT. IT ALSO EXPLAINS MAINTENANCE PROCEDURES AND PERFORMANCE UPGRADES TO KEEP YOUR DIESEL ENGINE RUNNING SMOOTHLY.

3. *FORD DIESEL ENGINES: TROUBLESHOOTING AND REPAIR*

FOCUSING ON COMMON PROBLEMS AND THEIR SOLUTIONS, THIS BOOK IS IDEAL FOR THOSE WHO WANT TO UNDERSTAND THEIR 2001 FORD 7.3 DIESEL ENGINE BETTER. IT FEATURES CLEAR DIAGRAMS, INCLUDING THE SERPENTINE BELT SYSTEM, AND STEP-BY-STEP REPAIR INSTRUCTIONS. READERS WILL FIND TIPS ON DIAGNOSTICS, PART REPLACEMENT, AND SYSTEM TESTING.

4. *DIESEL ENGINE SYSTEMS AND COMPONENTS: A VISUAL GUIDE*

THIS VISUALLY RICH GUIDE EXPLAINS THE VARIOUS SYSTEMS AND COMPONENTS OF DIESEL ENGINES, WITH A SPECIAL SECTION ON FORD'S 7.3L POWER STROKE. THE BOOK INCLUDES DETAILED DIAGRAMS OF BELT SYSTEMS, INCLUDING SERPENTINE BELT LAYOUTS, AND EXPLAINS THEIR FUNCTION. IT IS A HELPFUL RESOURCE FOR UNDERSTANDING HOW DIFFERENT PARTS OF THE ENGINE WORK TOGETHER.

5. *FORD TRUCK MAINTENANCE AND REPAIR MANUAL*

SPECIFICALLY TAILORED FOR FORD TRUCKS EQUIPPED WITH DIESEL ENGINES, THIS MANUAL INCLUDES DETAILED MAINTENANCE SCHEDULES AND REPAIR INSTRUCTIONS. IT FEATURES DIAGRAMS OF ENGINE COMPONENTS SUCH AS THE SERPENTINE BELT ROUTING FOR THE 7.3L DIESEL ENGINE. PRACTICAL ADVICE HELPS OWNERS KEEP THEIR TRUCKS IN OPTIMAL CONDITION.

6. *UNDERSTANDING DIESEL ENGINE TIMING AND BELT SYSTEMS*

THIS TECHNICAL BOOK DELVES INTO THE TIMING MECHANISMS AND BELT SYSTEMS USED IN DIESEL ENGINES, INCLUDING FORD'S 7.3L POWER STROKE. IT PROVIDES DETAILED DIAGRAMS AND EXPLANATIONS OF SERPENTINE AND TIMING BELT LAYOUTS. THE BOOK IS DESIGNED FOR MECHANICS AND SERIOUS DIYERS LOOKING TO DEEPEN THEIR TECHNICAL KNOWLEDGE.

7. *FORD 7.3L POWER STROKE: PERFORMANCE AND REPAIR*

A FOCUSED GUIDE ON ENHANCING AND REPAIRING THE FORD 7.3L POWER STROKE DIESEL ENGINE, THIS BOOK COVERS EVERYTHING FROM BASIC MAINTENANCE TO ADVANCED UPGRADES. IT INCLUDES DETAILED SERPENTINE BELT DIAGRAMS AND TROUBLESHOOTING TIPS FOR BELT-RELATED ISSUES. PERFORMANCE TUNING SECTIONS HELP READERS GET THE MOST OUT OF THEIR DIESEL ENGINES.

8. *AUTOMOTIVE BELT SYSTEMS: DIAGNOSTICS AND REPAIR*

THIS BOOK COVERS ALL TYPES OF AUTOMOTIVE BELT SYSTEMS, INCLUDING SERPENTINE BELTS, WITH PRACTICAL DIAGNOSTIC AND REPAIR TECHNIQUES. IT FEATURES SPECIFIC CASE STUDIES AND DIAGRAMS RELEVANT TO THE 2001 FORD 7.3 DIESEL ENGINE. READERS LEARN HOW TO IDENTIFY BELT WEAR, TENSION ISSUES, AND REPLACEMENT PROCEDURES.

9. *THE DIESEL MECHANIC'S HANDBOOK: FORD EDITION*

A PROFESSIONAL-GRADE HANDBOOK DESIGNED FOR MECHANICS WORKING ON FORD DIESEL ENGINES, INCLUDING THE 7.3L POWER STROKE. IT INCLUDES DETAILED COMPONENT DIAGRAMS, SUCH AS SERPENTINE BELT ROUTING, AND OFFERS TROUBLESHOOTING FLOWCHARTS. THE BOOK IS AN ESSENTIAL REFERENCE FOR ACCURATE REPAIRS AND MAINTENANCE IN DIESEL-POWERED FORD VEHICLES.

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